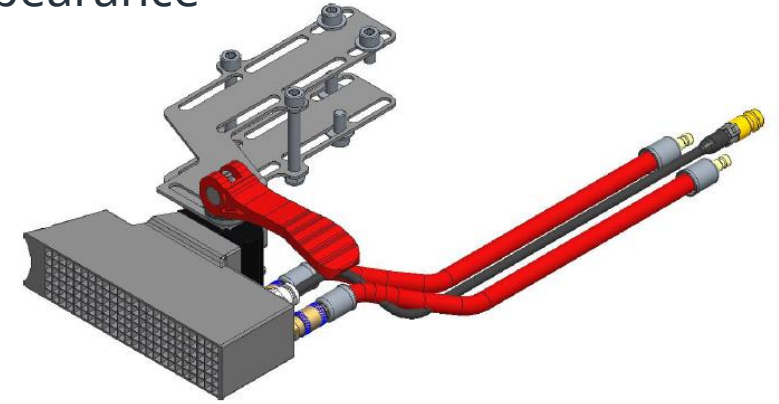


Drag gas nozzle

Drag gas nozzles

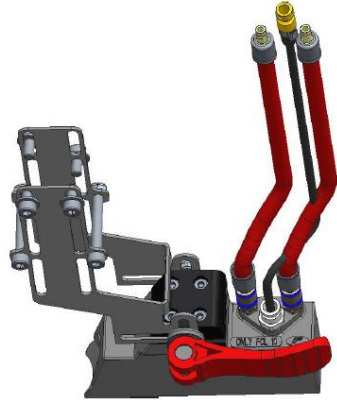
- Flow-optimized drag gas nozzle for optimum seam quality and appearance
- Watercooled drag gas nozzle
- No sealing lips that needs to be replaced
- Lever for moving the body into a different position
- Easy consumable change
- Improved visibility of the welding point
- Lower gas consumption through optimized flow channels (3D printing)
- **Suitable for torch bodies with 0° and 17° / conventional and PAP**
 - ArcTig: TTW 7200 ArcTig (circumferential welds only with gas nozzle 44,0350,1579) / TTW 3600 ArcTig
 - WIG: Robacta TTW 4500 / Robacta TTW 5500
 - Plasma: Robacta PTW 1500 / PTW 3500 (only without external watercooling)



Variants

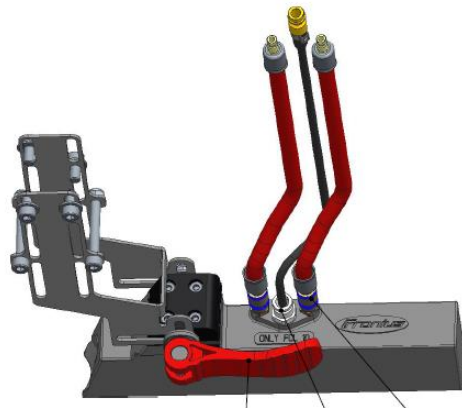
Drag gas nozzle with length 100mm

44,0350,0751 drag gas nozzle
100x27x43 r17



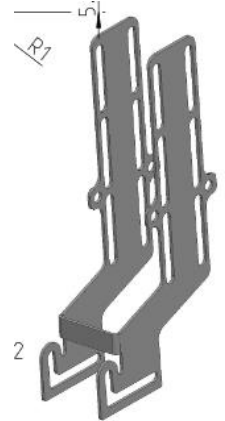
Drag gas nozzle with length 180mm

44,0350,0677 drag gas nozzle
180x27x43 r17



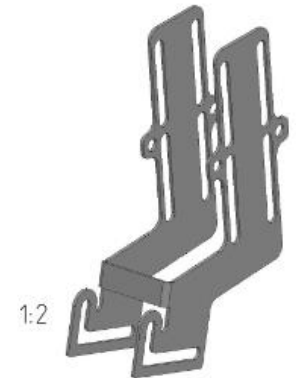
Holder for 0° torch body

42,1200,0256 holder for
torch body 0°



Holder for 17° torch body

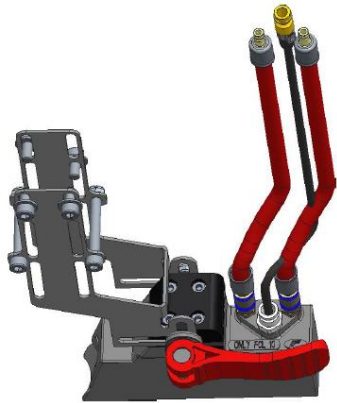
42,1200,0390 holder for
torch body 17°



Variants for circumferential welds

Drag gas nozzle with length 100mm

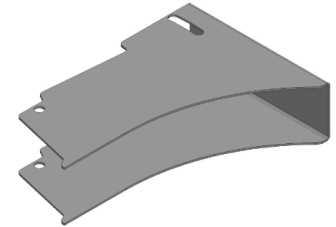
44,0350,0751 drag gas nozzle 100x27x43 r17



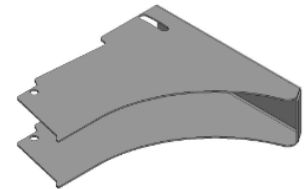
Holder for 0° torch body
42,1200,0556 holder for 0° torch body



42,1200,0557
8inch/ 222mm



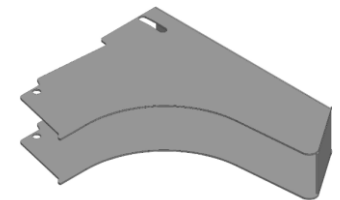
42,1200,0558
6inch/ 168mm



Holder for 17° torch body
42,1200,0584 Holder for 17° torch body



42,1200,0559
4inch/ 115mm

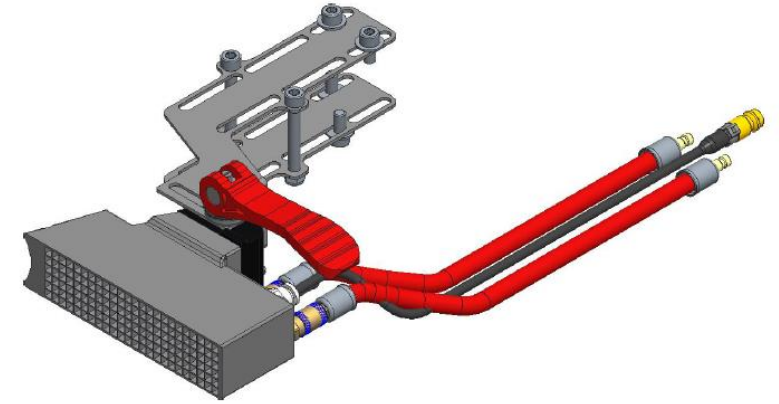


Other diameters available on request between 115mm and 222mm

Schleppgasdüsen

Schleppgasdüsen

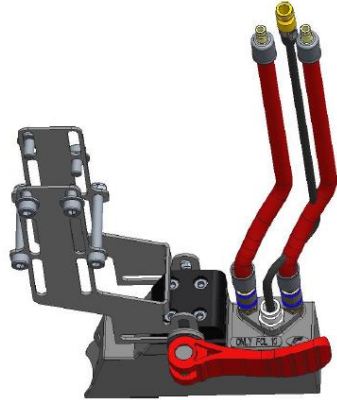
- Stromungsoptimierte Schleppgasdüse für optimale Nahtqualität
- Wassergekühlte Schleppgasdüse
- Keine Dichtlippen, die getauscht werden müssen
- Hebel zum Wegklappen der Schleppgasdüse
- Einfacher Verschleißteilwechsel
- Verbesserte Sicht auf die Schweißstelle durch Wegklappen
- Geringerer Gasverbrauch im Vergleich aufgrund optimierter Gasströmung (3D Print)
- **Passend für Brennerkörper mit 0° und 17° / konventionell und PAP**
 - ArcTig: TTW 7200 ArcTig (Rundnähte nur mit Gasdüse 44,0350,1579) / TTW 3600 ArcTig
 - WIG: Robacta TTW 4500 / Robacta TTW 5500
 - Plasma: Robacta PTW 1500 / PTW 3500 (nur ohne externer Wasserkühlung)



Varianten

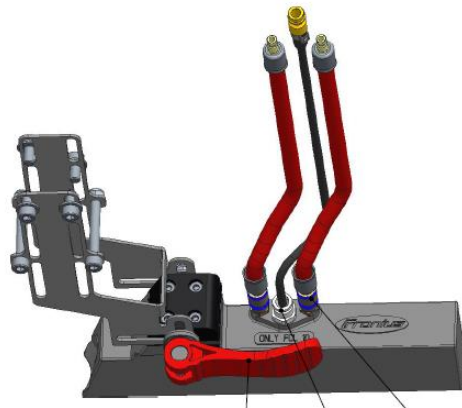
Schleppgasdüse mit Länge 100mm

44,0350,0751 Schleppgasdüse
100x27x43 r17



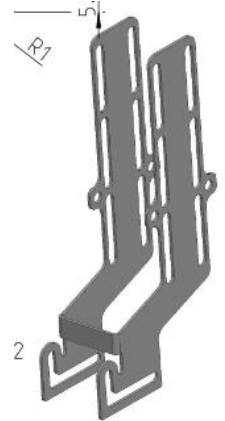
Schleppgasdüse mit Länge 180mm

44,0350,0677
Schleppgasdüse
180x27x43 r17



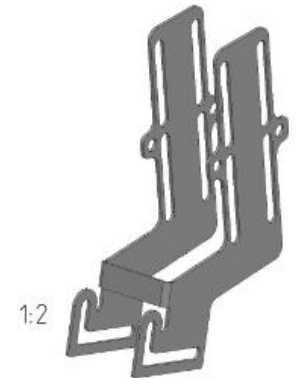
Halter für 0° Brennerkörper (serienmäßig inkludiert)

42,1200,0256
Schleppgasdüse Halter
Brenner 0°



Halter für 17° Brennerkörper

42,1200,0390
Schleppgasdüse Halter
Brenner 17°

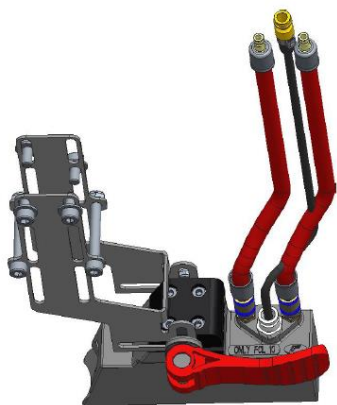


Varianten für Rundnähte

**Schleppgasdüse mit
Länge 100mm**

44,0350,0751

Schleppgasdüse
100x27x43 r17



**Halter für 0°
Brennerkörper**

42,1200,0556

Schleppgasdüse Halter
Rundnaht 0°



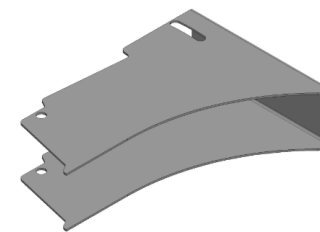
**Halter für 17°
Brennerkörper**

42,1200,0584

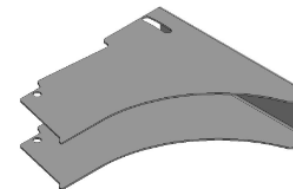
Schleppgasdüse Halter
Rundnaht 17°



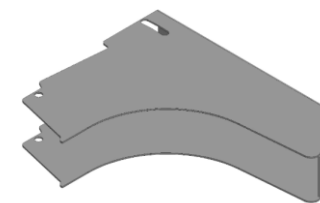
42,1200,0557 Gasschutzblech
8inch/ 222mm



42,1200,0558 Gasschutzblech
6inch/ 168mm



42,1200,0559 Gasschutzblech
4inch/ 115mm



Andere Durchmesser zwischen
115mm und 222mm auf Anfrage
als Projekt erhältlich